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Instructions for Passive Radiator replacement (Please read all instructions before beginning.)

1. Lay the speaker on its face, being careful to protect the face of the cabinet (or woofer depending on the model) resting on the floor or a low table.
2. Carefully cut away all the old material with a knife having a thin blade. Note, if speaker has the plastic mounting ring, it must be retained for mounting the new passives. Please remove gradually to insure it does not break.
3. A. Clean the plateau of wood using a wood chisel and sand paper.
(Surface should be flat and smooth when your done with this step.)
B. If you have plastic rings that hold in the passives make sure that they are cleaned of any old glue or foam passive material. (A wood chisel works well for this too.)
4. Tuft up the Polyester/fiberfill so when the passive is put in the cabinet it will support the weight of the passive. This will allow the edge of the passive to sit flat on the cleaned wooden surface and you can now use a pencil to mark the outer boundary of the passive so you will know approximately where to put the glue. (If you have plastic passive rings make sure you line up the notches in the passives rubber edge to the holes in the cabinet.)
5. Remove the passive!
6. Run a generous bead of the rubber cement on the wood inside the penciled ring.
7. Set the new passive in and work the edge down on the glue using light pressure while making sure that the passive edge is inside the penciled line and flat.
8. Make sure that none of the edge lifts up while the glue is starting to set.
9. "This applies only to passives with plastic rings!" Put the ring over the passive and install the four screws. A mild tension on the screws is all that is needed.
10. Allow the glue to dry at least 24hrs.before playing.

If you have any questions Please feel free to contact us. Thank You.